



FS Kool Draw 3222

FS Kool Draw 3222 is formulated for severe drawing, stamping, and wire sizing operations. The heavier viscosity of FS Kool Draw 3222 allows it to cling to the dies and parts being produced without causing gumming or sludging, thus extending die life and reducing the potential for scarring and blemishes.

FS Kool Draw 3222 is a highly active product and should only be used on metals that are not prone to staining.

TYPICAL PHYSICAL PROPERTIES

Fluid Type:	Stamping/ Drawing Oil
Specific Gravity:	1.06
Viscosity, cSt @40°C	155-190
Flash Point:	400
ASTM Color:	7.0 (Dark Brown)
Sulfur Type:	Active
Copper Corrosion:	4B (Staining)
Odor:	Mild Sulfur Smell
OEM Specifications:	Meets Chem Draw 3222 Certifications

STORAGE: FS Kool Draw 3222 should be stored at room temperatures (between 55 to 95 °F). Keep away from sparks, open flames, and other sources of ignition as product and empty containers could contain combustible, flammable, or ignitable substances. Do not weld or cut empty drums.

HEALTH & SAFETY: Please refer to the Safety Data Sheet (SDS) for additional information.

PRODUCT AVAILABILITY: 55-gal. Drum Item #389633

Warranty: Because conditions of use are beyond our control no representation or warranty is made in connection with the use of this product. Technical information and recommendations are believed to be accurate but are not guaranteed.

